

PRECISION MOLDS PHILIPPINES, INC.



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COMPANY PROFILE

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October, 2025

COMPANY OVERVIEW



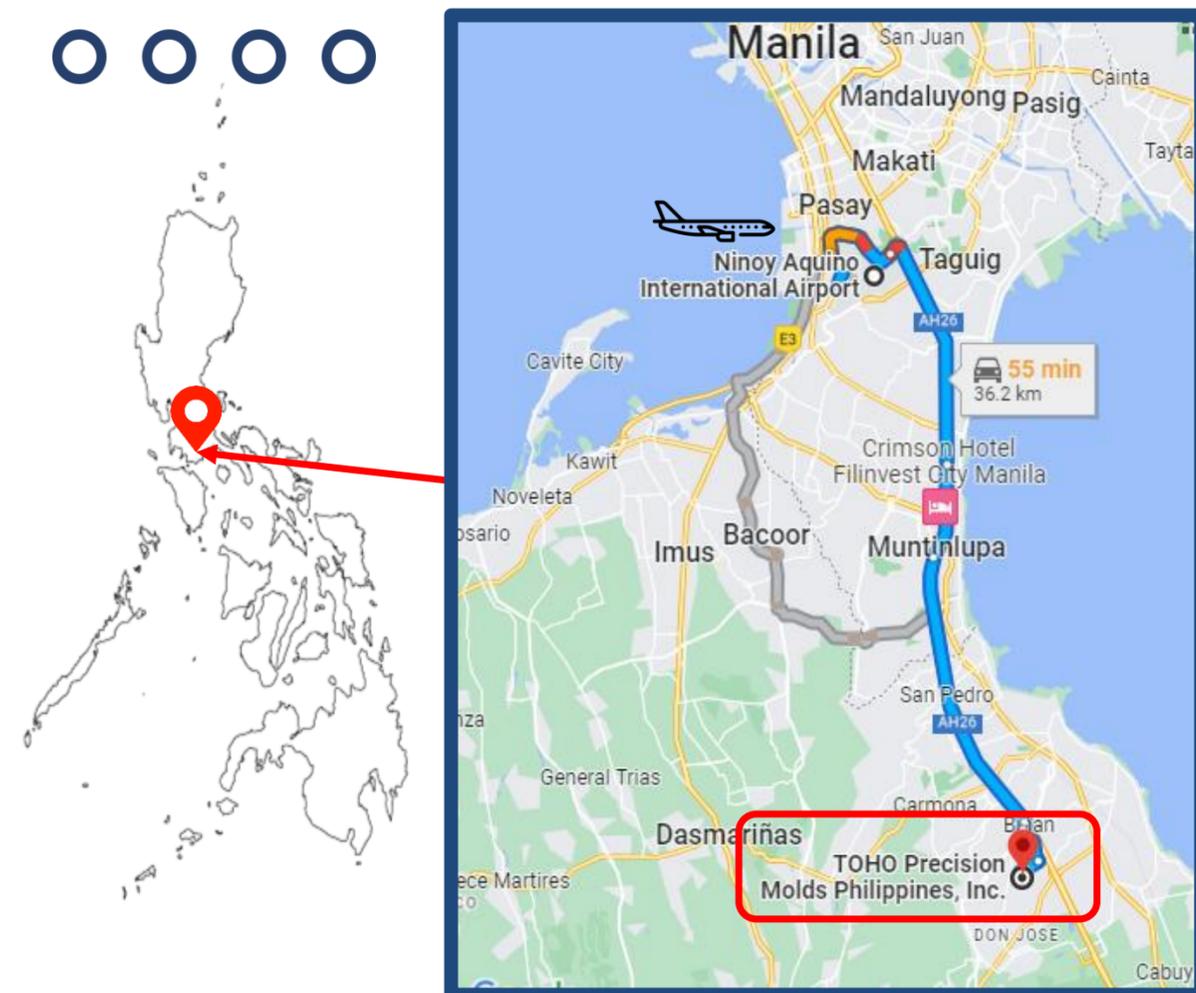
COMPANY NAME	TOHO PRECISION MOLDS PHILIPPINES, INC.
LOCATION	Warehouse #3, Block 2, Lot 4, LIP, Mamplasan, Binan, Laguna
REPRESENTATIVE	President Keiji Kitamura
DATE ESTABLISHED	March 25, 2015
NATURE OF BUSINESS	Manufacturer of plastic mold injection and Die Cast molds. Repair and remodeling of plastic mold injection and Fabrication of mold parts New business : injection of plastic parts
WEBSITE	www.tohophilippines.com
CERTIFICATION	ISO 9001:2015 (Quality Management Systems) ISO 14001:2015 (Environmental Management System)
CAPITAL	PHP41,000,000
AREA	Site area – 3,802 sq.m. / Factory area – 3,194 sq.m.
SALES OVER ALL	US\$ 5M (year 2022)
MANPOWER	36 persons



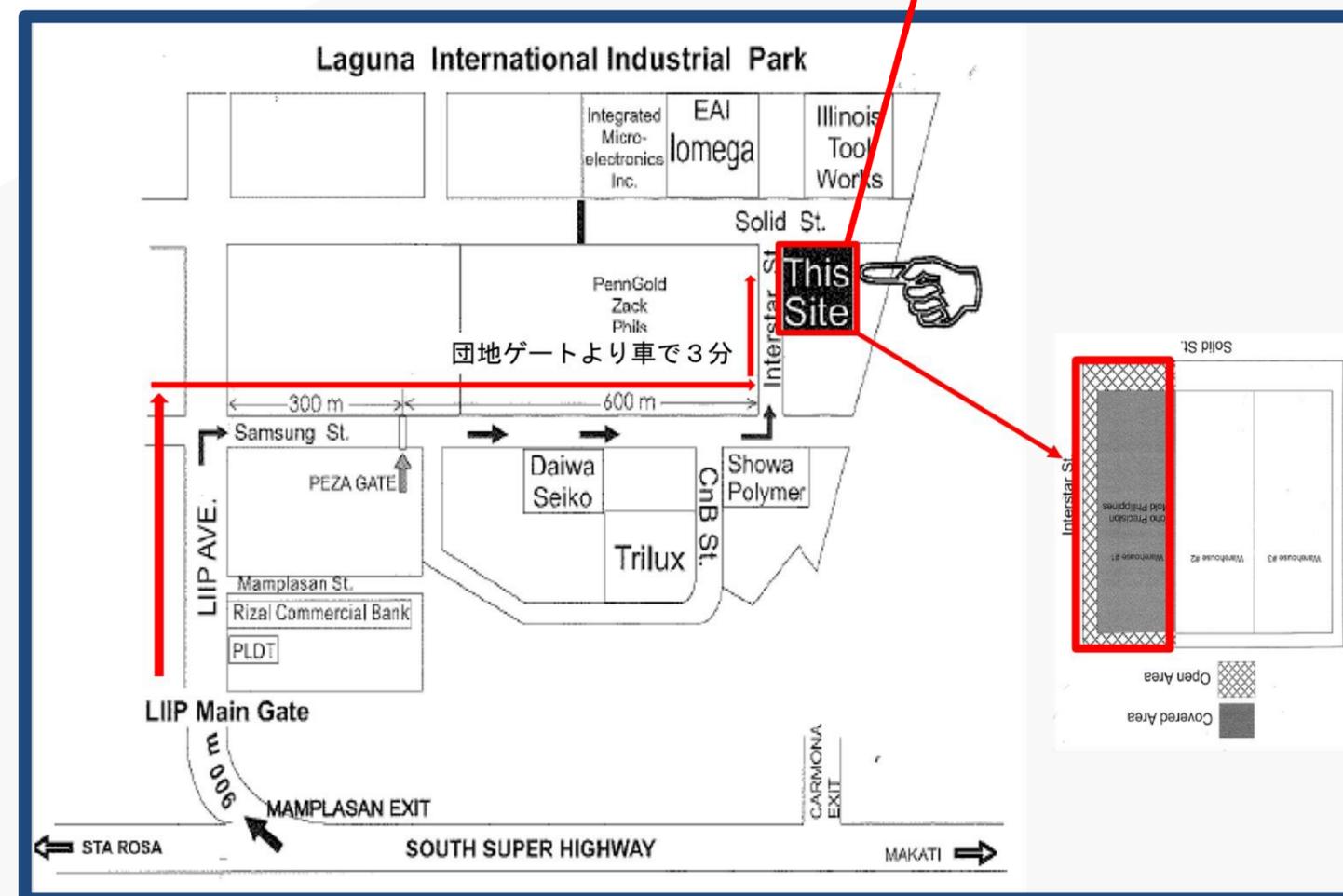
COMPANY LOCATION

BUSINESS ADDRESS:

**Blk 2 Lot 4 Solid St. Laguna
International Industrial Park,
Mamplasan, Biñan, Laguna 4024**



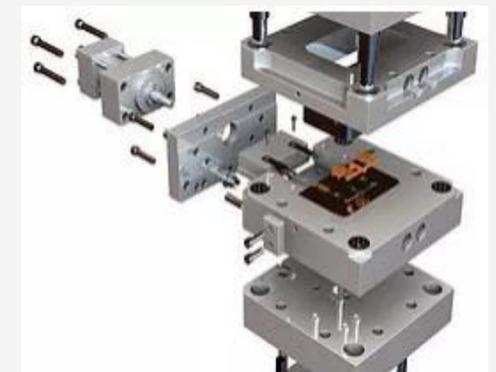
*35.1 km from NAIA,
estimated 54 minutes travel time.*



MOLD FABRICATION



- Manufacture **new mold** and mold parts
 - **Repair mold** and mold parts
 - **Re-model mold** and mold parts
 - Machine services such as **Grinding, Laser welding, EDM etc.**
 - **Product design**
 - **Jig fabrication**



MOLD - CLIENTS (END-USER)

JMS **MORITA**

ATOM MEDICAL

arkray



brother at your side **Canon** **EPSON** EXCEED YOUR VISION **FUJI XEROX** **Shinsei**

Kitac **ARUZEGA** PHILIPPINES BRANCH



GLORY **FUJITSU**



MOLD - INDIRECT CUSTOMERS



PRODUCT SAMPLES



MEDICAL

CAMERA



DILUTION TANK



UNDER THE REAGENT NOZZLE CAP



ON THE REAGENT NOZZLE CAP



DEFOAMING MODULE BODY



LEVER



REAGENT CHAMBER BODY



REAGENT CHAMBER LID



NOZZLE COVER



STAT DOOR L/R



STAT COVER



COLUMN COVER



TEMPERATURE CONTROL BOX



TOP BOARD



COLUMN MAINTENANCE COVER



DILUTION TANK TRAY



STAT PORT



INNER COVER



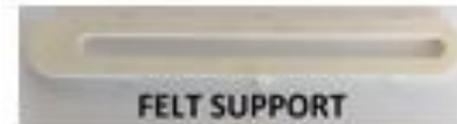
POP-UP BUTTON



RELEASE BUTTON



G2 GEAR



FELT SUPPORT



CHARGE LEVER



SENSOR COVER



ROLLER LS



SET LEVER



IRIS PLATE



G3 LENS HOLDING CAP



H8001-155N



COUNTER DRAM



G4 GEAR



HOLDER SPRING



SPACER

PRODUCT SAMPLES

AUTOMOTIVE

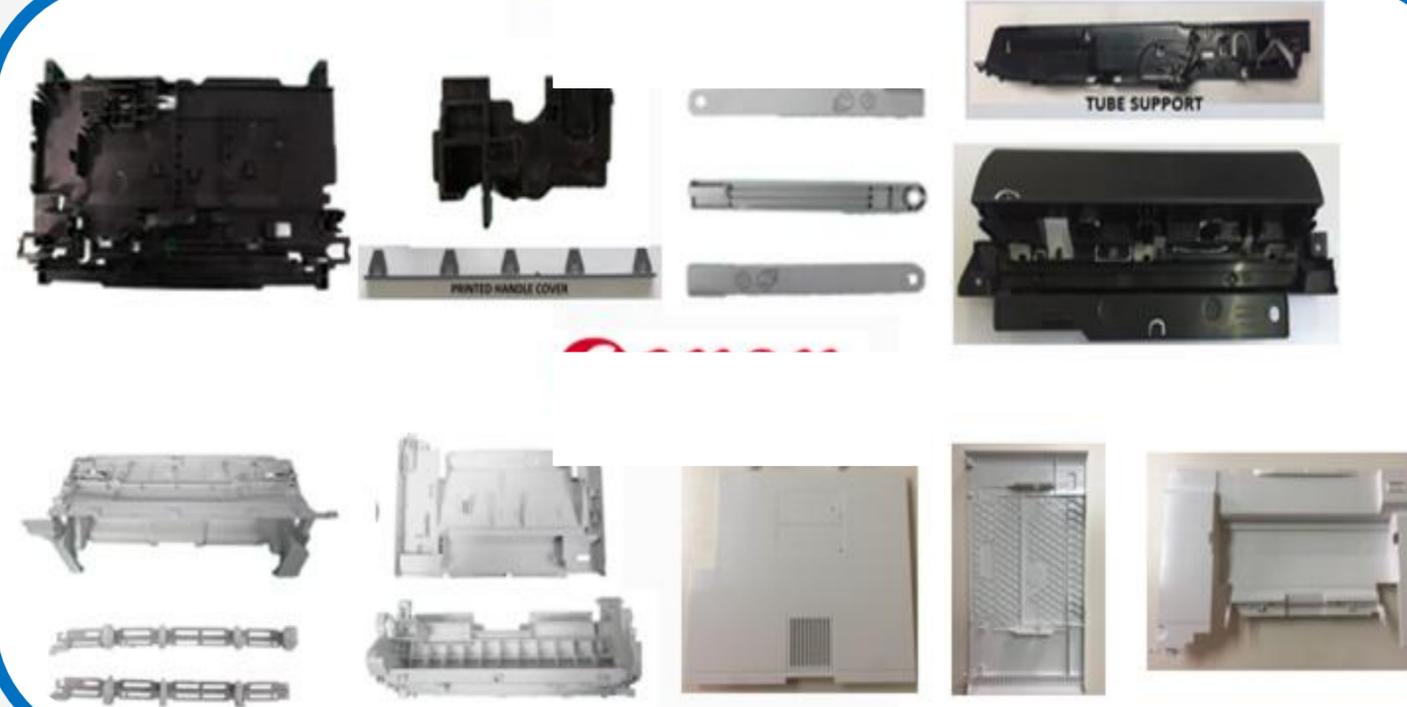


PRODUCT SAMPLES

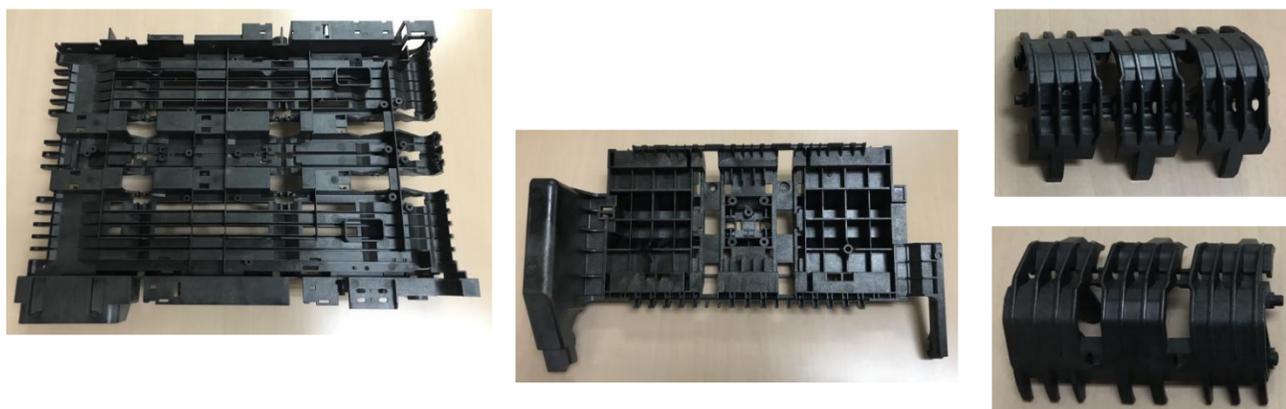
HOME & LIVING



PRINTERS



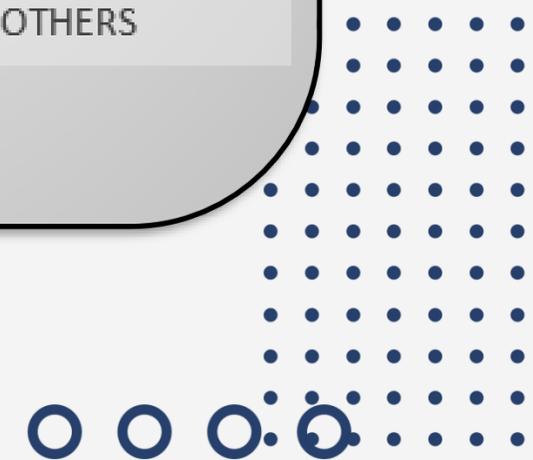
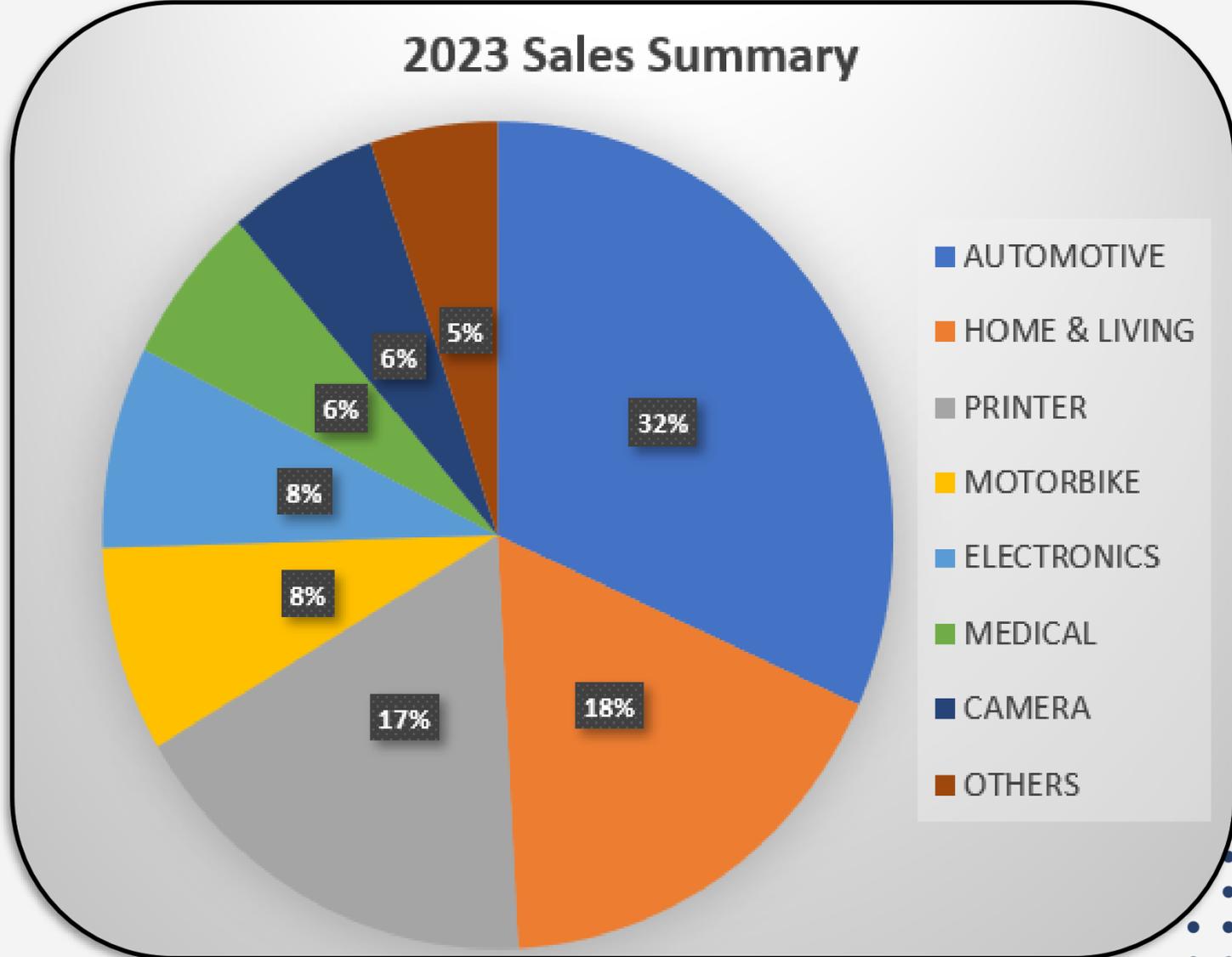
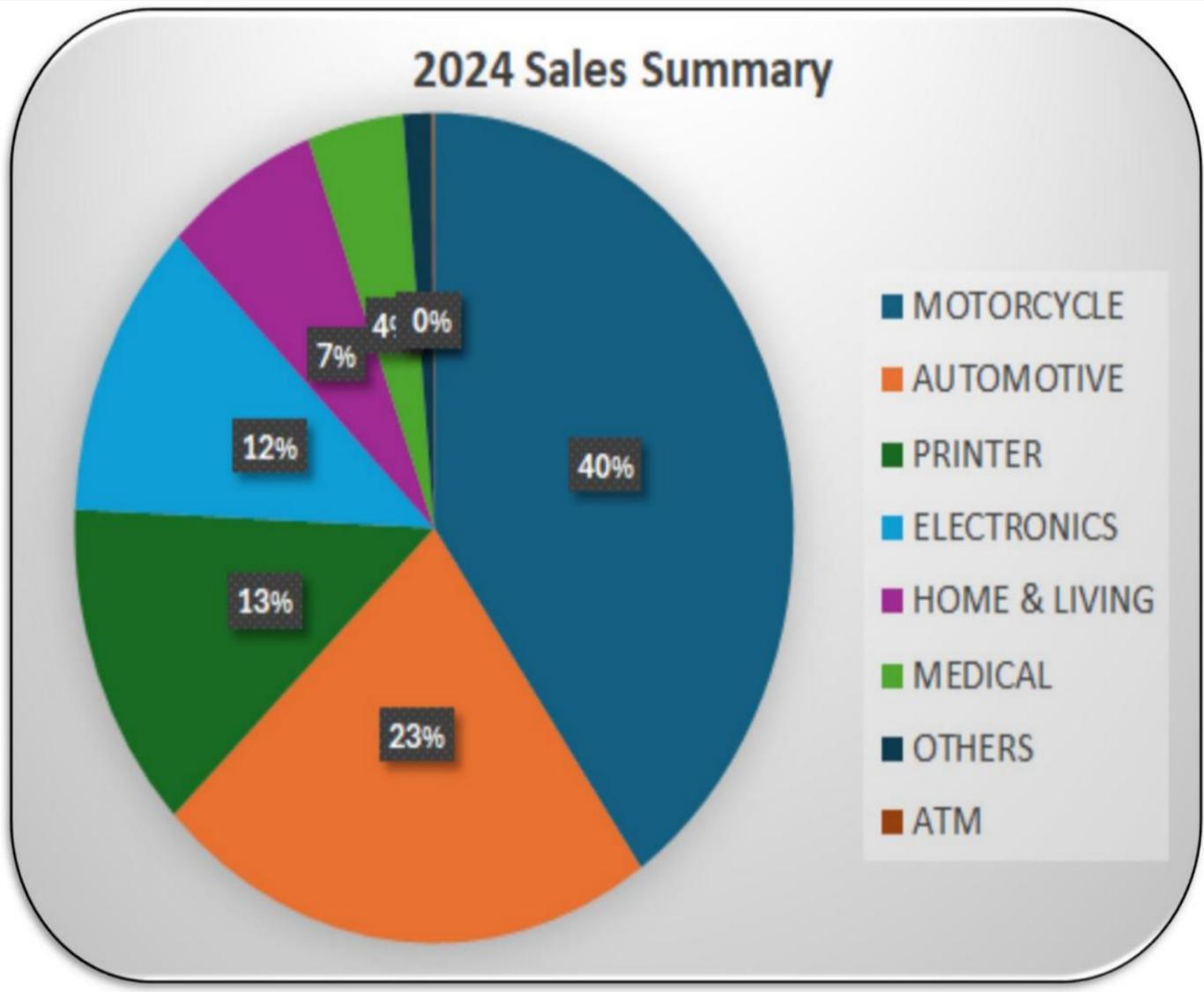
ATM



DIE CAST



SALES SUMMARY (Mold & Injection)



MOLD CAPABILITY



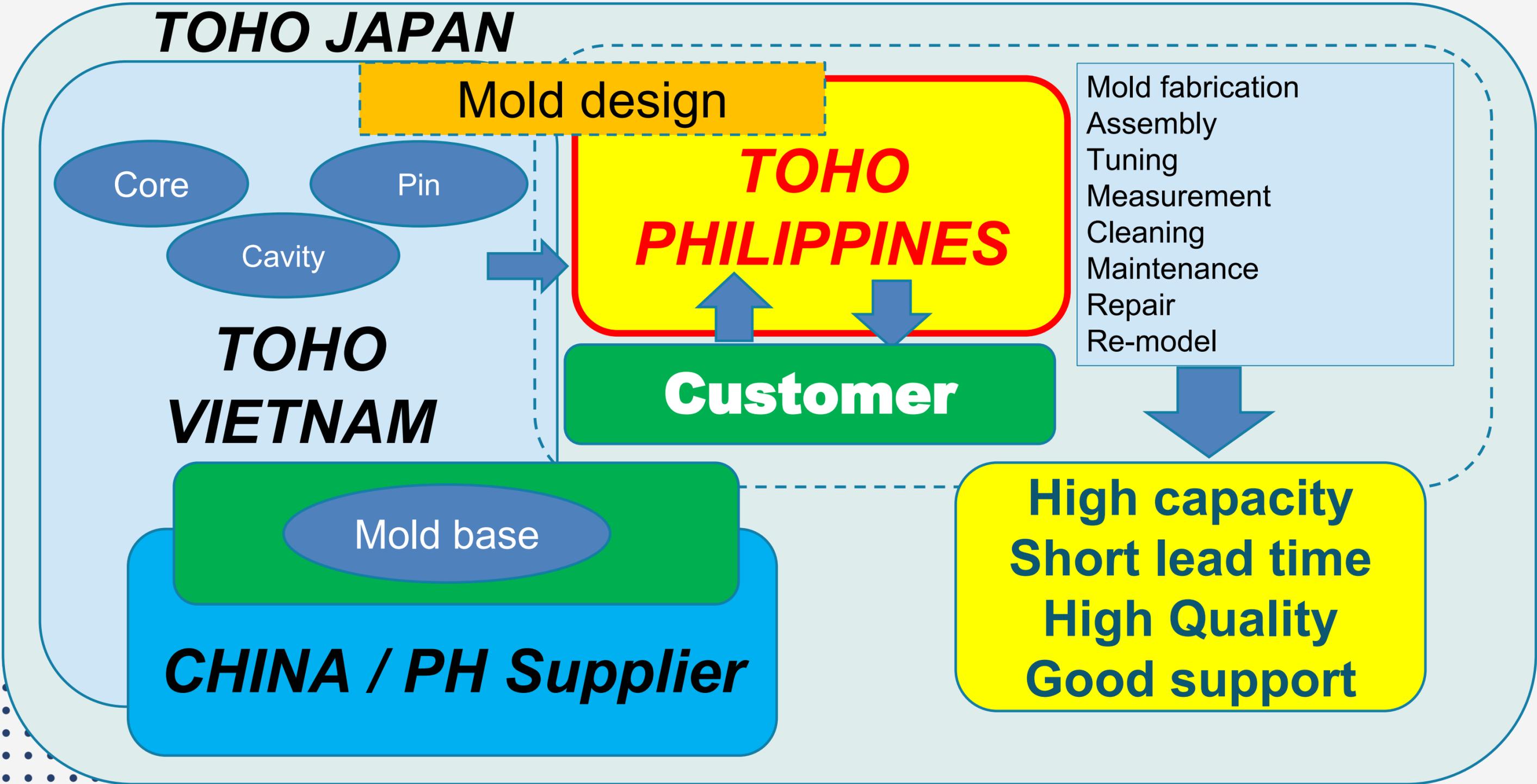
- Capacity** : 10 molds/M (50-100 ton class)
- Mold size** : 30~550 tons (PH)
650~1300 tons (VN)
- Lead time** : 45~60 days (50 – 350 tons)
65~90 days (350 – 850 tons)
Depend on specification

TOTAL NEW MOLDS FABRICATED: 677
(January 2016 to Sept 2025)



COMPANY'S ADVANTAGE

To become no.1 mold company in the Philippines for customer satisfaction !



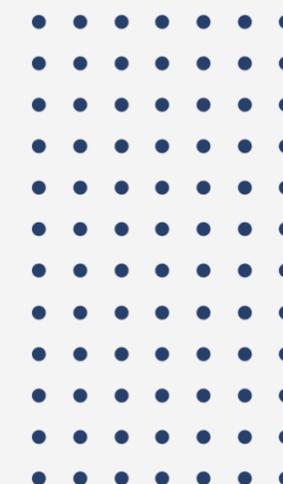
MOLD FACILITIES – MOLD FABRICATION



Machine/Equipment Name	Maker	Mode/No.	Quantity
CNC MACHINE	YASDA 950	YBM950 VER .3	1
CNC MACHINE	YASDA 640	YBM640 VER .3	1
MACHINING CENTER	OKK	VP 600	1
ROBODRILL	FANUC	a- T21iF	1
NC MILLING	MAKINO	AV3 VNC85	1
WIRE CUT MACHINE	SODICK	AQ537L	2
WIRE CUT MACHINE	SODICK	AQ535L	1
ELECTRIC DISCHARGE MACHINE	MAKINO	EDNC-43	1
	SODICK	EDM AQ55L	2

Machine/Equipment Name	Maker	Mode/No.	Quantity
CONVENTIONAL LATHE	WASINO	LE-19K	1
LASER WELDING	ALPHALAZER	AL200	1
TIG WELDING	TIG STAR	WX 3-300	1
MEASURING MICROSCOPE	MF-B3017D	MM800T	1
3D MEASURING MACHINE	MITUTUYO	CRYSTA-PLUS M776	1
FINE CUTTER	HEIWA	SS-33	1
HORIZONTAL BAND SAW	HITACHI	CB18FA3	1
DRILLING MACHINE	ENSHUENKO	ESD 350NT	1
PIN CUTTING FACER	HEIWA	LM-P	1
VERTICAL BAND SAW	AMADA	V-400	1
COMPRESSOR	HITACHI	HI- SCREW-22	1
AIR DRYER	HITACHI	HDR-22AXI	1
OVER HEAD CRANE 10.0 ton	KONECRANE		1
OVER HEAD CRANE 3.0 ton	KONECRANE		1
COMPRESSOR	KAESER	ASK 40T	1

Machine/Equipment Name	Maker	Mode/No.	Quantity
EDM DRILL	SODICK	K1C	1
GRINDING MACHINE (SG)	OKAMOTO	PSG84DX	1
GRINDING MACHINE(PG)	OKAMOTO	500DXP	1
UNIVERSAL MILLING # 1(yokohama)	SHIZUOKA	VHR-SD	1
UNIVERSAL MILLING # 2	SHIZUOKA	VHR-SD	1
RADIAL DRILLING MACHINE	OOYA	RE3-1600	1



MOLD FACILITIES – MOLD FABRICATION



➔ **CNC**

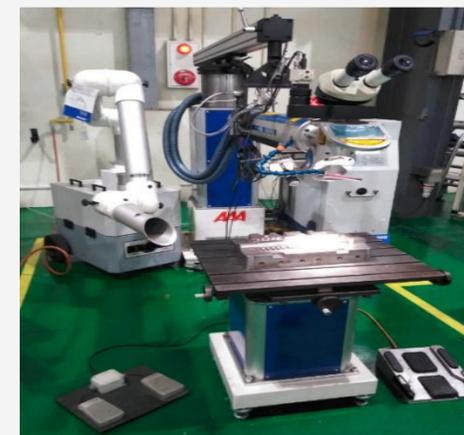


➔ **EDM/
WC**



➔ **Conventional
Machine**

Laser Welding



3D



2D

MOLD FABRICATION FLOW

MAIN FLOW FROM MOLD ORDERING TO DESIGN, MANUFACTURING AND DELIVERY					1 Week	2 Week	3 Week	4 Week	5 Week	6 Week	7 Week	8 Week	9 Week	10 Week	11 Week
	TIME 350T LEVEL	CUSTOMER APPROVAL	CUSTOMER INFO	COMMENTS											
① Quotation	1 day														
② Order															
③ DFM Making	3 days	○	Machine Specs	*may include water channel, lay out ejector pin, etc.	→										
④ Toho Mold Specification Sheet	1 day	○	Injection Specs Mol Specs		▽										
⑤ Mold-Layout	3 days	○	Injection Specs		→										
* Order Steel Material after approval			Mold Specs												
⑥ 3D, 2D, Parts Design	5 days					→									
⑦ Drawing Meeting with Production	1 day			Currently, we measure everytime the process is completed and repair if NG.		▽									
⑧ Production (Machining) Start	30-40 days						→								
⑨ Finishing												▽			
⑩ Checklist	1 day												▽		
⑪ Delivery													▽		
⑫ TO Attendance	1 day												▽		
⑬ Product Measurement	2 days												→		
⑭ Repair Sheet Making	1 day		Customer Repair Instructions	Measurement should be level aligned to prevent discrepancies									▽		



PLASTIC INJECTION



INJECTION FACILITIES SUMMARY

Machine/Equipment Name	Maker	Mode/No.	Quantity
injection machine 110T	JSW	J110AD-110H	1
injection machine 110T	NISSEI	NEX110T III-12E	2
injection machine 180T	NISSEI	NEX 4000	1
injection machine 180T	NESSEI	FXN-180III-36A	1
injection machine 180T	NESSEI	NEX -180III-36E	1
injection machine 180T	SUMITOMO	SE180DU-C360	1
injection machine 220T	NESSEI	JSW 220AD-490H	1
injection machine 220T	NESSEI	NEX220III-50E	1
injection machine 280T	NESSEI	NEX-280IV-100LE	1
injection machine 480T	YIZUMI	UN480A5	1
injection machine 360T	NISSEI	NEX360VT-100LE	1

INJECTION FACILITIES SUMMARY (ASSEMBLY ROOM)

MACHINE NO.	MACHINE	MAKER	MODEL	QTY
MCC1 (110 tons)	IMM	NISSEI	NEX110III	1
	Robot	YUSHIN	SD-G-0310D-12	1
	DRYER	MATSUI	MJ3-25A	1
	MTC	MATSUI	MC5-G1-25H120	1
MCC2 (180 tons)	IMM	NISSEI	FNX180III	1
	Robot	HARMO	HRXII-200GWb-RH	1
	DRYER	KAWATA	DFK-100Z-KZ	1
	MTC	KAWATA	TWK-600M-KS	1
MCC4 (220 tons)	IMM	NISSEI	NEX220IIT-50E	1
	Robot	HARMO	HRXII-200GWb-RH	1
	DRYER	KAWATA	DFK-100Z-KZ	1
	MTC	MATSUI	MC5-G1-55H120	1



INJECTION CUSTOMERS



INJECTION – SAMPLE PRODUCTS

HONDA



Cover Grip End

110t / MOQ 8,000pcs



Cover Seat Catch

110t / MOQ 8,000pcs



Cover Comp, Throttle Body

110t / MOQ 8,000pcs



Spacer, Battery

110t / MOQ 8,000pcs



Cover License Light

220t / MOQ 8,000pcs



Cover RR Center

180t / MOQ 8,000pcs



Cover Luggage Box

220t / MOQ 8,000pcs



Guide, Harness

280t / MOQ 8,000pcs

NIDEC(YAZAKI)



7176-3226-30

180t / MOQ 1,500pcs



7176-3227-30

220t / MOQ 33,000pcs



7176-2938-30

280t / MOQ 156,000pcs



7176-2301-30

480t / MOQ 15,000pcs



7176-2295-30

280t / MOQ 125,000pcs

NIDEC(CANON)



RC6-7281

180t / MOQ 6,000pcs



RC6-6921

180t / MOQ 7,200pcs



RC6-6871

180t / MOQ 15,400pcs

MORIROKU(HONDA)



2JA RR FINS R/L

110t / MOQ 38,000set



2JX RH DUCT DR

480t / MOQ 13,000pcs



2JX RH DUCT AS

480t / MOQ 13,000pcs



2YC RH RR DUCT

480t / MOQ 7,200pcs



2TG RH DUCT R SIDE

480t / MOQ 16,000pcs



2TG RH DUCT L SIDE

480t / MOQ 16,000pcs



2YC LH RR DUCT

480t / MOQ 6,400pcs

INJECTION FACILITIES

(ASSEMBLY ROOM)



110T

Specification	
Machine:	IMM
Tonnage:	110T
Maker:	NISSEI
Model:	NEX110III



180T

Specification	
Machine:	IMM
Tonnage:	180T
Maker:	NISSEI
Model:	FNX-180III-36A



220T

Specification	
Machine:	IMM
Tonnage:	180T
Maker:	NISSEI
Model:	NEX220IIIIT

INJECTION FACILITIES



220T

Specification	
Machine:	IMM
Tonnage:	220T
Maker:	JSW
Model:	J220AD-460H



280T

Specification	
Machine:	IMM
Tonnage:	280T
Maker:	NISSEI
Model:	NEX280IV-100LE



360T

Specification	
Machine:	IMM
Tonnage:	360T
Maker:	NISSEI
Model:	NEX360IV-100LE

INJECTION FACILITIES



180T

Specification	
Machine:	IMM
Tonnage:	180T
Maker:	NISSEI
Model:	NEX4000-36E



180T

Specification	
Machine:	IMM
Tonnage:	180T
Maker:	NISSEI
Model:	NEX180III-36E



180T

Specification	
Machine:	IMM
Tonnage:	180T
Maker:	SUMITOMO
Model:	SE180DU-C360

INJECTION FACILITIES



110T

Specification	
Machine:	IMM
Tonnage:	110T
Maker:	JSW
Model:	J110AD-110H



110T

Specification	
Machine:	IMM
Tonnage:	110T
Maker:	NISSEI
Model:	NEX110IIIT-12E



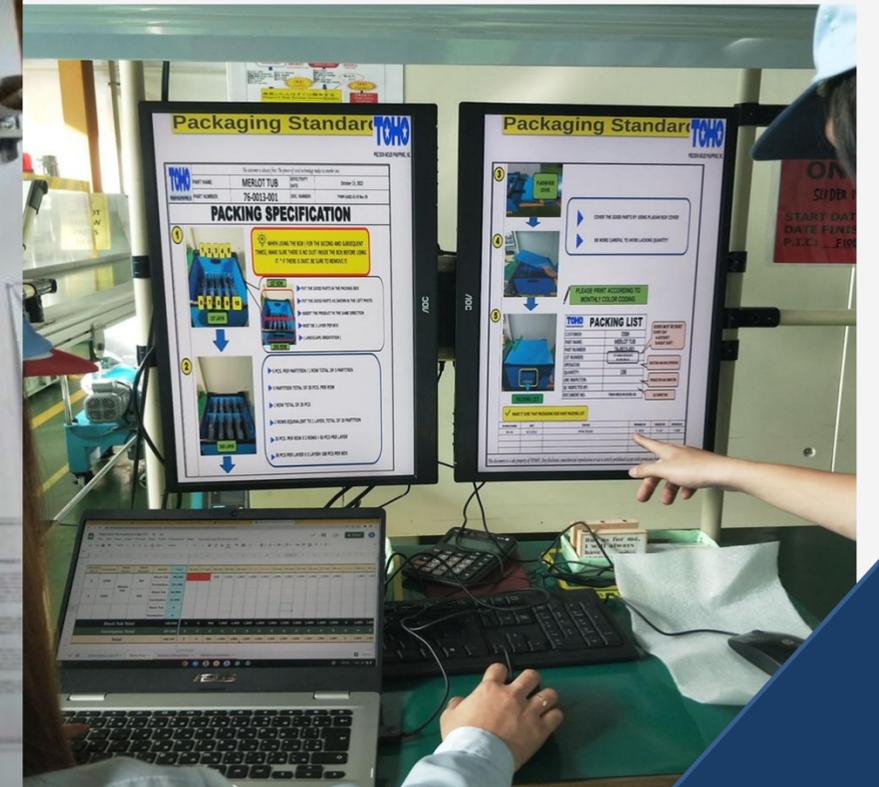
480T

Specification	
Machine:	IMM
Tonnage:	480T
Maker:	YIZUMI
Model:	UN480A5

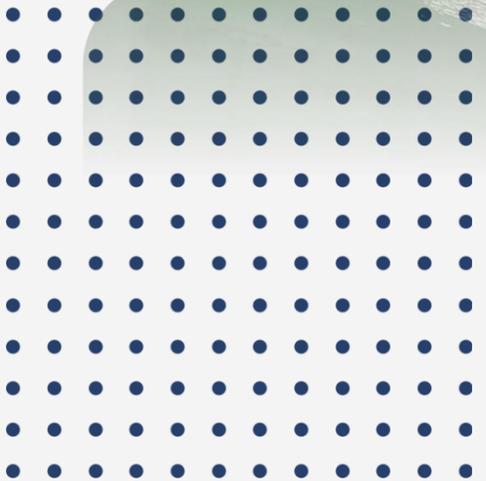
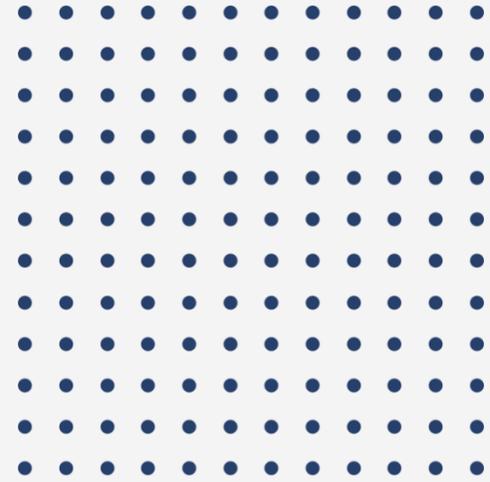
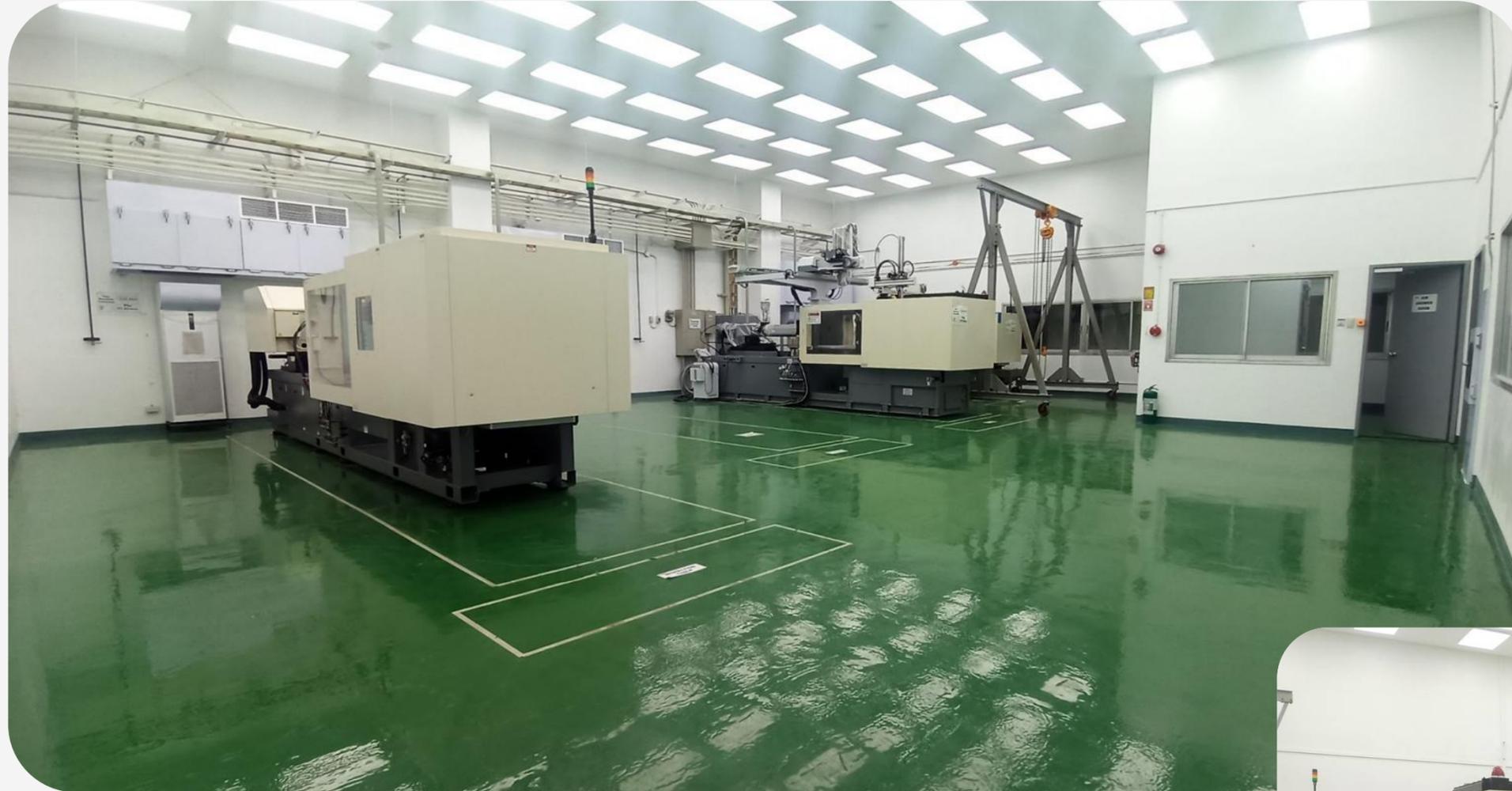
FRONT & LOBBY



PRODUCTION – INJECTION AREA



ASSEMBLY ROOM



ENG'G, PRODUCTION & QC ROOM



ENGINEERING/PRODUCTION

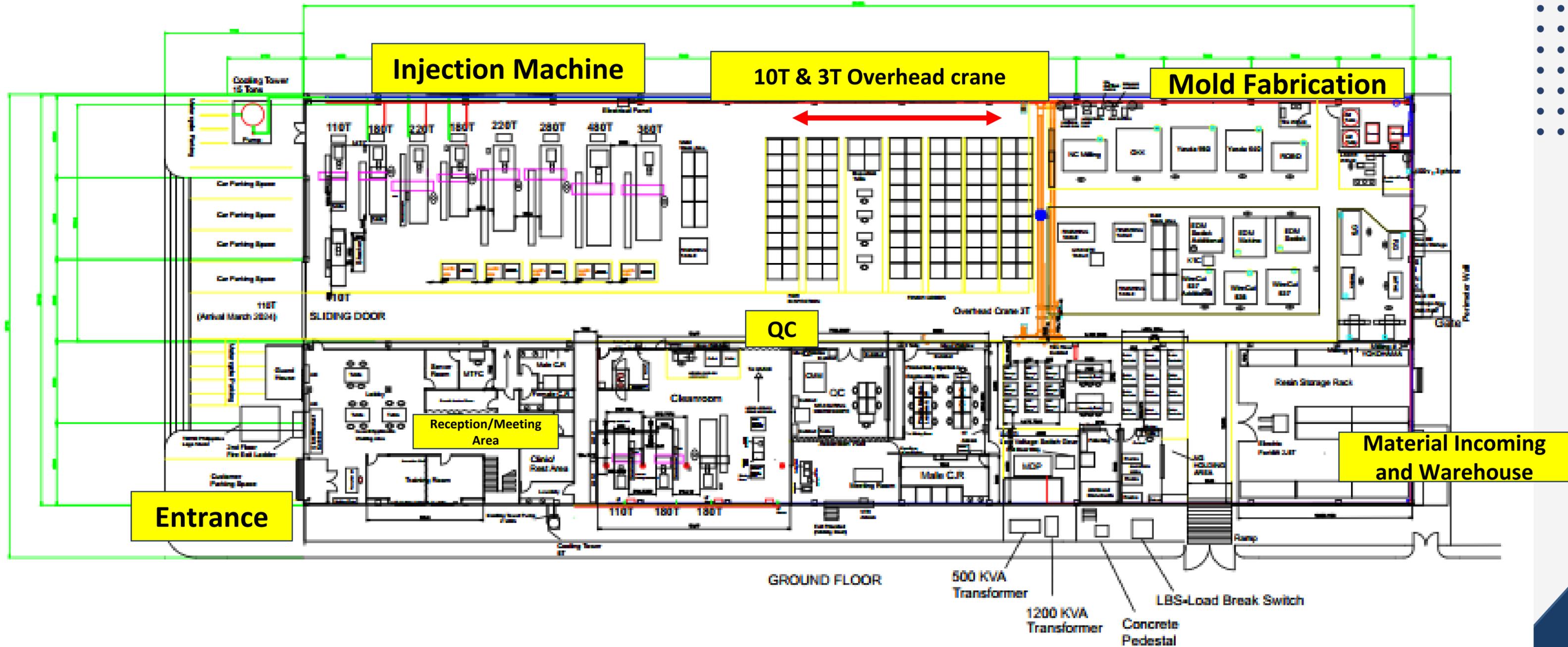


QC ROOM

MOLD FABRICATION AREA



FACTORY LAYOUT - 2025





THANK YOU

We look forward to working
with you

OFFICE



Block 2 Lot 4, Solid St., LIIP, Mamplasan,
Biñan, 4024 Laguna, Philippines



(049) 576-2664



www.tohophilippines.com.ph

